

PA Procedure (EY-73KB) All Length 7300 COT Eyelets

This procedure is the recommended pre-assembly protocol for this part.

- 1.) Install OR-2021-V on eyelet in groove with Mobil 1[®] red grease
- 2.) Slide CP-73KB down past the slot on onto the eyelet threads and the pin tool.
- 3.) Install the BA-125-ST and SP-12 springs in the DO-73KB with Mobil 1[®] red grease to keep the balls and springs located.
- 4.) Slide the assembled dowel into the eyelet slot and center.
- 5.) Thread the CP-73KB up the eyelet until it contacts the DO-73KB and keeps it located in slot.
- 6.) Apply Mobil 1[®] red grease to the flutes only of the KN-73KB - do not get on threads!
- 7.) Apply **Loctite[®] Primer 7649** to the clean OD threads of the CP-73KB and wait 5 minutes.
- 8.) Apply **Loctite[®] Thread Locker 271** (a full ring) to the OD threads of the CP-73KB.
- 9.) With hand, thread KN-73KB knob onto the CP-73KB threads and tighten with small strap wrench.
- 10.) Allow 10 minutes before usage of assembled eyelet.

